



All America Threaded Products, Inc.
MID-ATLANTIC DIVISION
 731 Martha Avenue
 Lancaster, Pennsylvania 17601
 Phone: (717) 283-4344 Fax: (717) 283-4677
 www.AATProd.com

6061-T6 Aluminum

Material Notes

Component	Wt. %	Component	Wt. %	Component	Wt. %
Al	95.8 - 98.6	Mg	0.8 - 1.2	Si	0.4 - 0.8
Cr	0.04 - 0.35	Mn	Max 0.15	Ti	Max 0.15
Cu	0.15 - 0.4	Other, each	Max 0.05	Zn	Max 0.25
Fe	Max 0.7	Other, total	Max 0.15		

Physical Properties	Metric	English	Comments
Density	2.7 g/cc	0.0975 lb/in ³	AA; Typical
Mechanical Properties			
Hardness, Rockwell B	60	60	Converted from Brinell Hardness Value
Hardness, Vickers	107	107	Converted from Brinell Hardness Value
Ultimate Tensile Strength	310 MPa	45000 psi	AA; Typical
Tensile Yield Strength	276 MPa	40000 psi	AA; Typical
Elongation at Break	12 %	12 %	AA; Typical; 1/16 in. (1.6 mm) Thickness
Modulus of Elasticity	68.9 GPa	10000 ksi	AA; Typical; Average of tension and compression. Compression modulus is about 2% greater than tensile modulus.
Poisson's Ratio	0.33	0.33	Estimated from trends in similar Al alloys.
Fatigue Strength	96.5 MPa	14000 psi	AA; 500,000,000 cycles completely reversed stress; RR Moore machine/specimen
Fracture Toughness	29 MPa-m ^{1/2}	26.4 ksi-in ^{1/2}	KIC; TL orientation.
Shear Strength	207 MPa	30000 psi	AA; Typical
Electrical Properties			
Electrical Resistivity	3.99e-006 ohm-cm	3.99e-006 ohm-cm	AA; Typical at 68°F
Thermal Properties			
CTE, linear 68°F	23.6 µm/m-°C	13.1 µin/in-°F	AA; Typical; Average over 68-212°F range.
CTE, linear 250°C	25.2 µm/m-°C	14 µin/in-°F	Estimated from trends in similar Al alloys. 20-300°C.
Thermal Conductivity	167 W/m-K	1160 BTU-in/hr-ft ² -°F	AA; Typical at 77°F
Melting Point	582 - 652 °C	1080 - 1205 °F	AA; Typical range based on typical composition for wrought products 1/4 inch thickness or greater; Eutectic melting can be completely eliminated by homogenization.
Solidus	582 °C	1080 °F	AA; Typical
Liquidus	652 °C	1205 °F	AA; Typical